

IMPROVEMENT IN PRODUCT QUALITY VARIABILITY

	STANDARD DEVIATION OF POPULATION AS A PERCENTAGE OF THE MEAN	
	1984	1990
CHLORIDE	13.0	11.4
IRON	37.7	27.7
OXYGEN	14.4	9.6
HARDNESS	5.1	3.8

COMPARISON OF PRODUCT QUALITY VARIABILITY BETWEEN 1984 AND 1990 OUTPUT

Fig. 15